



Killer Tools and Equipment Corp.

800-639-4262

6105 Main Avenue, Suite #11, Orangevale, CA 95662

10 – 1 YEAR LIMITED WARRANTY

Killer Tools and Equipment Corp. warrants this product to the original user against defective material or workmanship for a period of 12 months from the date of purchase. We warranty the transformer for 10 years. Killer Tools, at its discretion, will repair or replace products covered under this warranty free of charge. This warranty does not cover cosmetic damage or damage due to accident, alteration, or misuse.

Killer Tools or its authorized service representatives must perform warranty repairs. Any repair to the product by unauthorized service representatives voids this warranty. The rights under this warranty are limited to the original user and may not be transferred to subsequent owners.

This warranty is in lieu of all other warranties, expressed or implied, including warranties of merchantability and fitness for a particular purpose. Some states do not allow the exclusion or limitations of incidental or consequential damages, so the above limitations may not apply to you.

**DO NOT RETURN TOOL TO POINT OF PURCHASE.
PLEASE CALL 800-369-4262 FOR ANY WARRANTY ISSUES.**

INSTRUCTIONS:



1. ***Set timer to 1 for pulling on steel only***
2. ***Clean small area to bare metal as close to damage area as possible and attach magnetic ground. (Better ground – Better weld)***
3. ***Clean area to bare metal where damage is***
4. ***Place electrode gently on damaged area and push trigger (Electrode touching gently produces a stronger weld than pressing electrode too firmly)***
5. ***Pull straight back while using hammer to hit high crown on damaged area***
6. ***Twist handle to release weld and attach again***

NOTE: Other numbers on timer are to be used only when welding wiggle wire, welding copper studs or shrinking metal.

The electrode should be flat and no more than 1/32 Inches across. Using too much time creates too much heat and will have you constantly grinding down electrode.

This is a *220 Volt system*, and any extension cord used should be a minimum of 12 gauge for maximum power. *Green* is Ground.

Power Conversion:

Power conversion instructions located inside unit, attached to lid. Please refer to these in order to convert voltage.

Consumable Parts:

**ART38E - 4" Electrode
ART38EL - 10" Electrodes
ART38W - Wiggle Wire
ART38SK - Straight Weld Keys
ART38TK - Twist Weld Keys**